



# 2.4m Space Telescopes

## Hardware Summary

September 4, 2012

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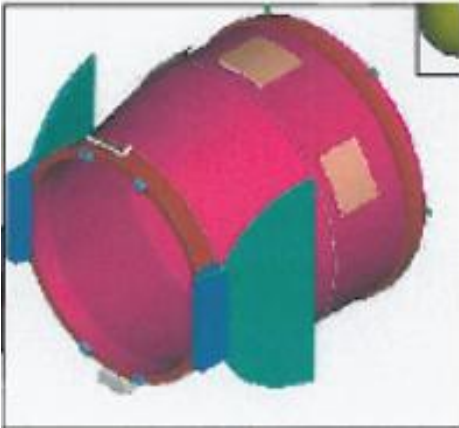
# Hardware Summary

- Available Flight Hardware
  - > Two, 2.4m, two-mirror telescopes
    - > One completed with full thermal hardware
    - > Electronics & Actuators have been harvested but can be rebuilt to existing drawings
  - > Two outer barrel assemblies
    - > One fully completed with thermal blankets and butterfly doors
  - > One hardware radiator/electronics bays
    - > Aluminum structures for radiator and electronic attachment
    - > Acted as a “spacer” between the spacecraft and the outer barrel assembly
- All ground support equipment for alignment, integration, and test
- Miscellaneous parts for a third system

Robust traceability has been retained for all flight hardware

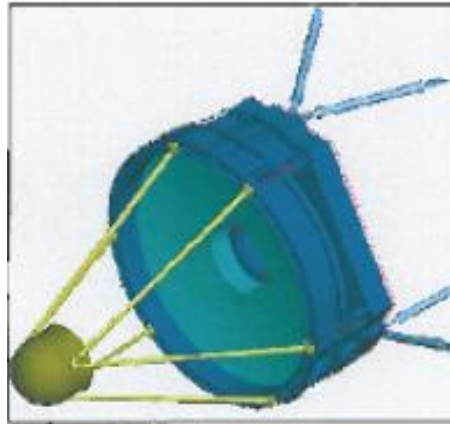


# Hardware



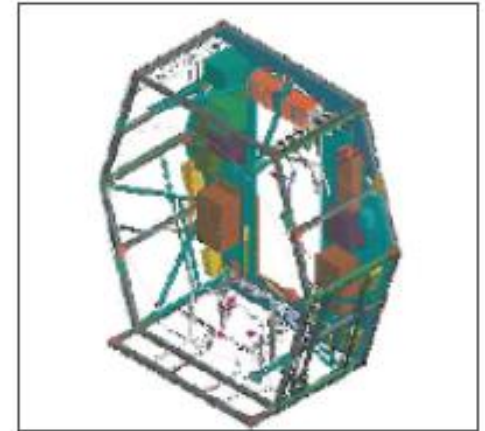
**Outer Barrel  
Assembly  
(OBA)**

**2 Assemblies  
Available**



**Telescope  
Subsystem  
(TSS)**

**2 Assemblies  
Available**

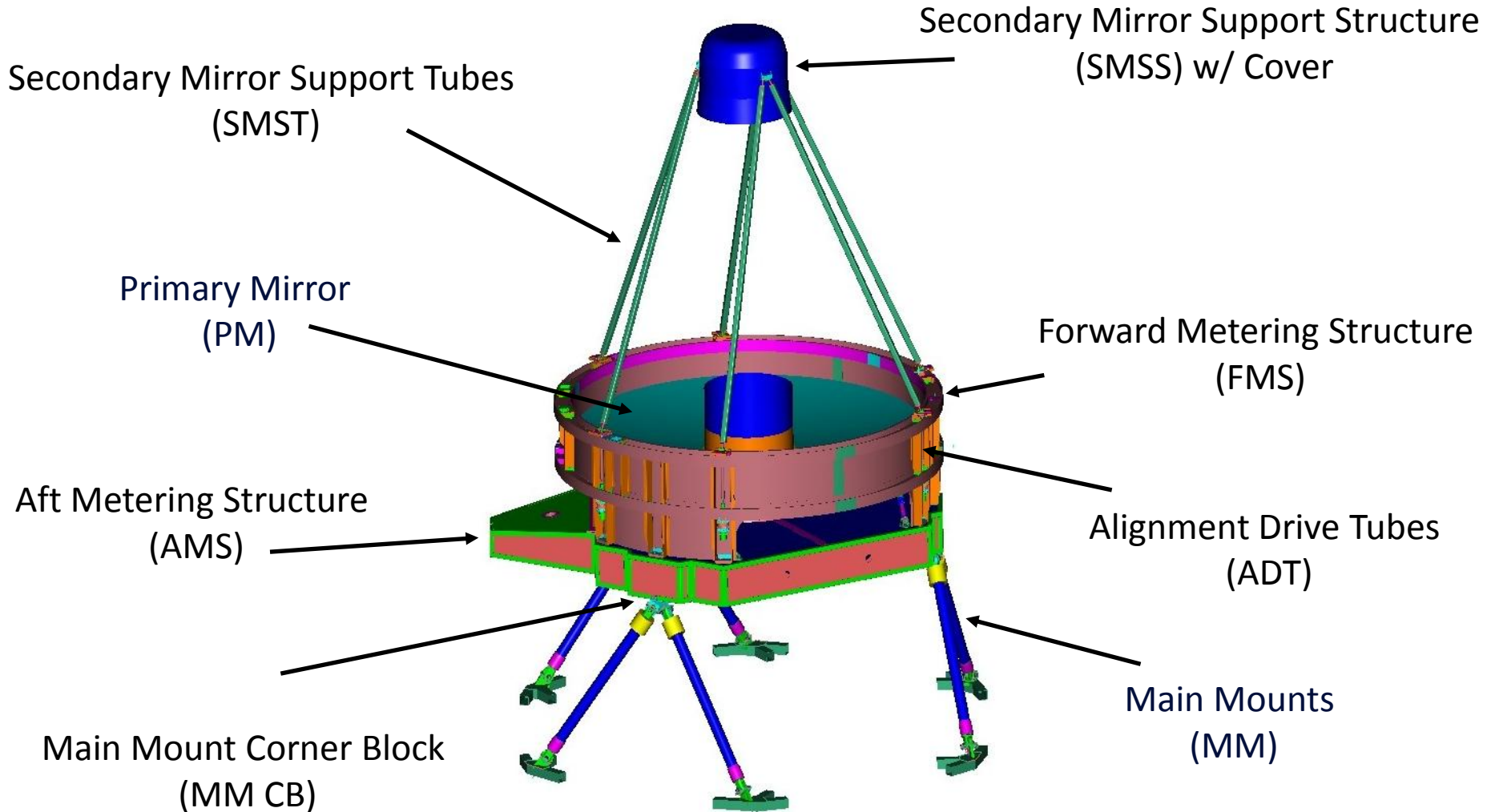


**Payload Radiator  
Subsystem  
(PLRSS)**

**1 Assembly  
Available**

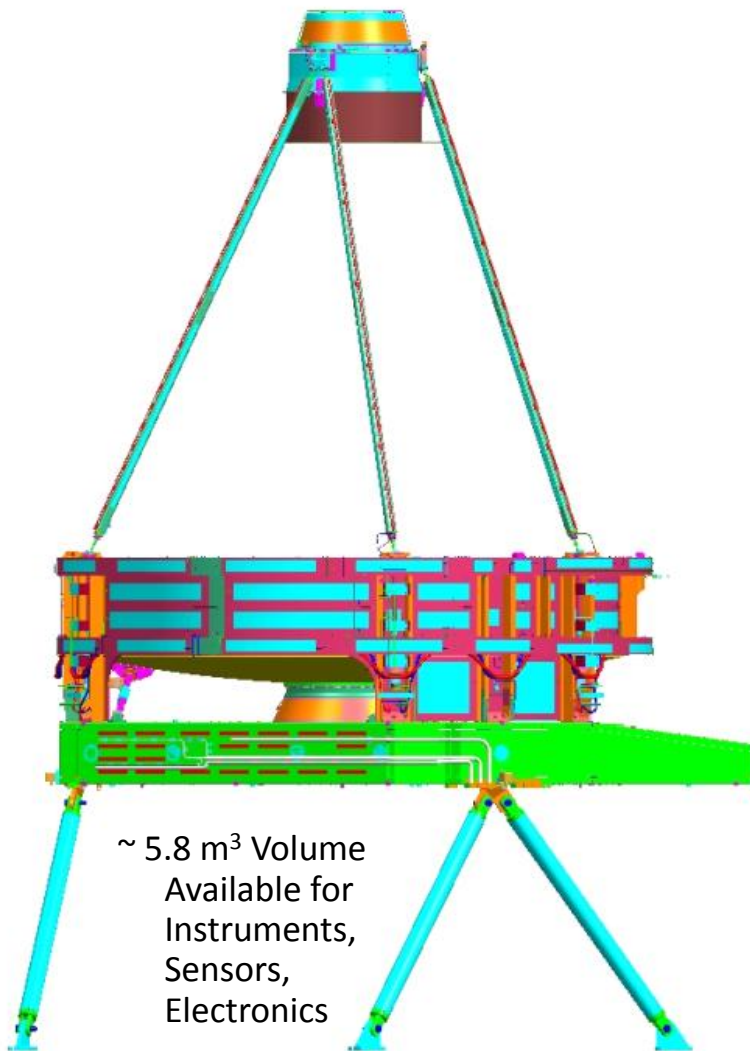


# Forward Optics Assembly (FOA) Configuration





## 2.4m Space Telescope Form



- Optical Form: 2 Mirror, f/8
- Aperture: 2.37m
- Unvignetted Field of View: ~ 1.8° Dia.
- Wavefront Quality: <60 nm rms
- Secondary Mirror Assembly Control –
  - 6 DOF plus fine focus
  - 6 DOF Actuators are at the base of the secondary struts
  - Focus actuator is behind the SMA
- Mass: 840kg
- Back Focus: 1.2m behind PM Vertex



# Outer Barrel Assembly

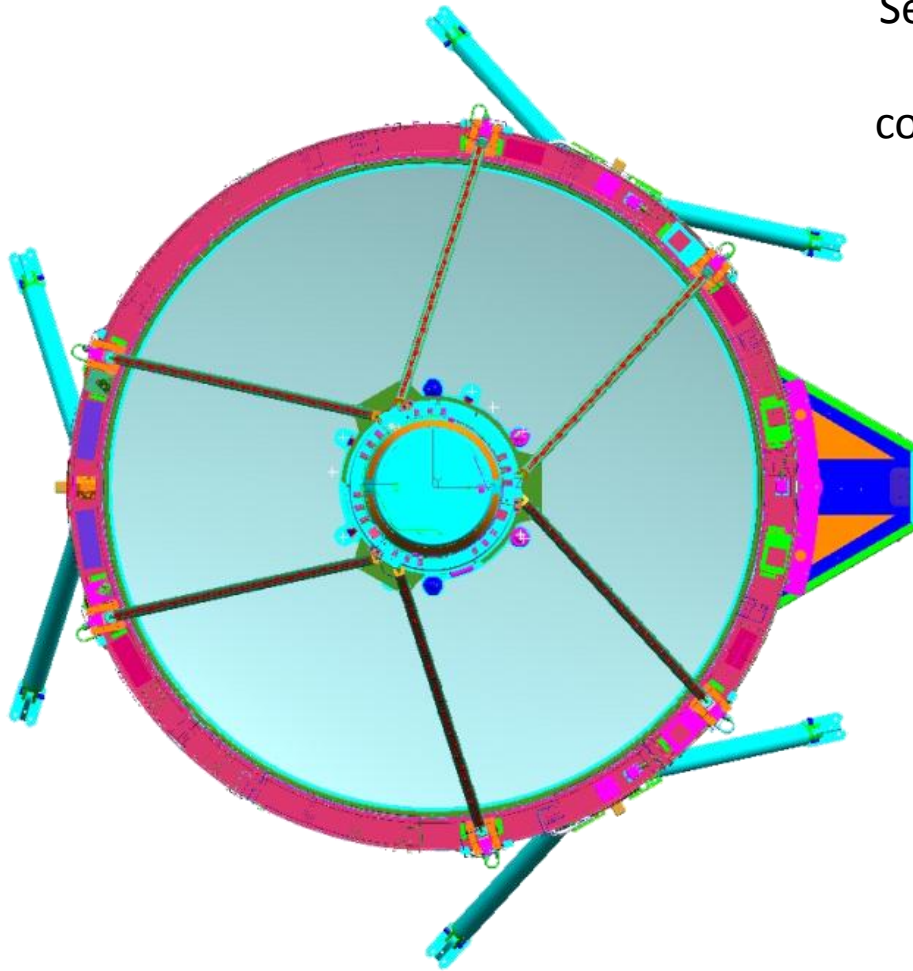


- **Thermal Protective Enclosure**  
*including Two Actuated Thermal Butterfly Doors*
- **Composite Structure**
- **Full MLI blanket set also completed**
- **Mass: 280kg (without blankets)**
- **Mounting: Requires Interim Structure connected to Spacecraft Interface**

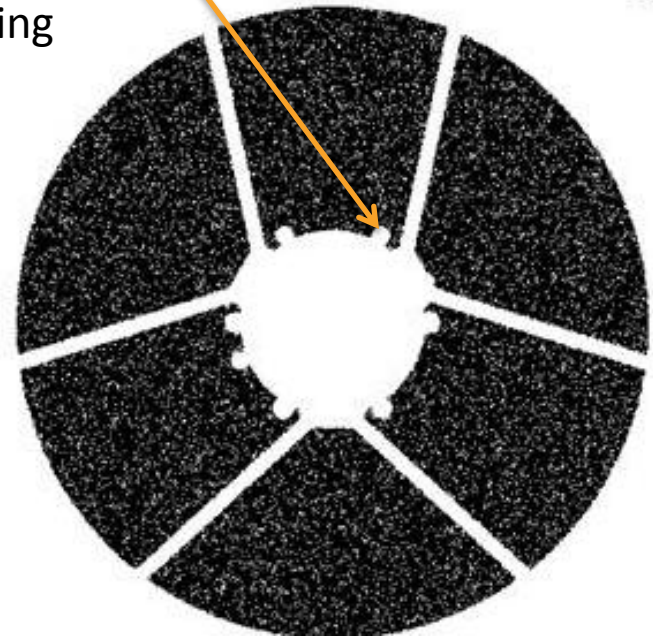




# System Obstruction



Seven coating  
artifacts  
correctable by  
recoating



## On Axis Pupil

17% Obstructed

Strut Mean Width: 41mm

Strut Obstruction Length: 881mm



# Mirror Quality and Coating

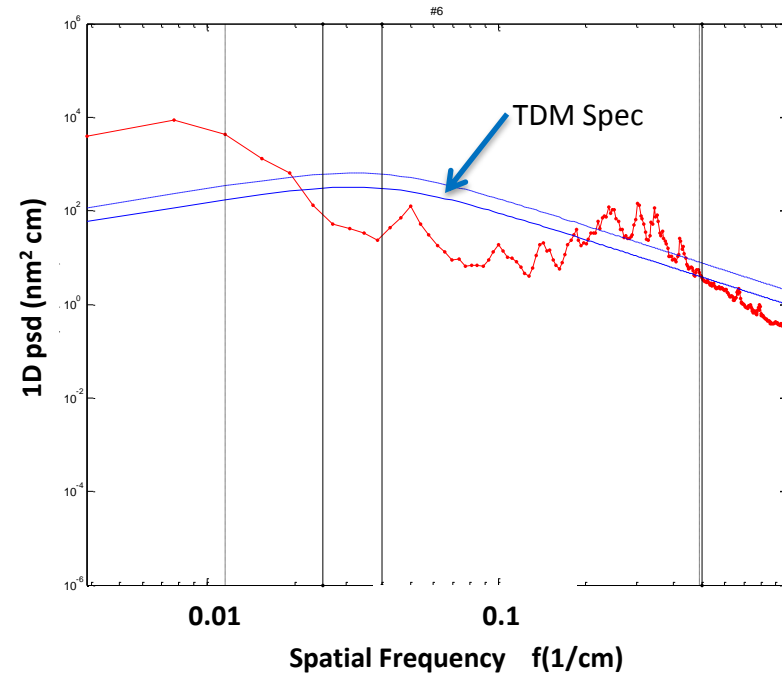
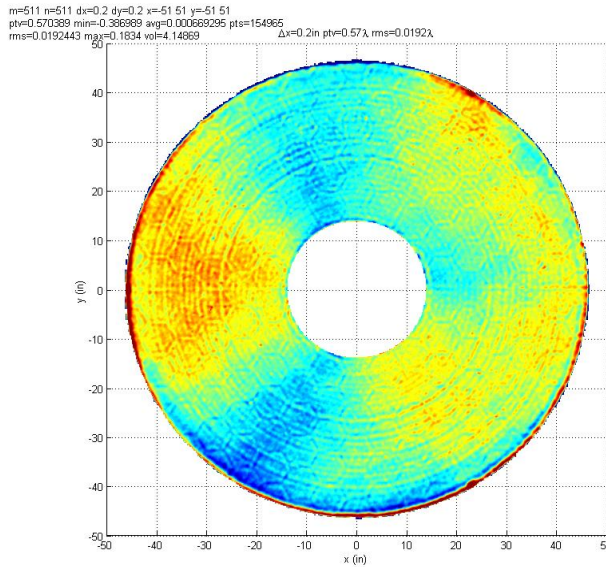
## Primary Mirror ( $\sim 40\text{kg/m}^2$ )

Clear Aperture: 2.37m OD, 0.7m ID

Surface Quality: 12nm RMS

Form: Concave, F/1.2

Mirror Coating: Protected Silver



2 Dimensional Average PSD

## Secondary Mirror

Clear Aperture: 0.53m OD, 0.02m ID

Surface Quality: 16nm rms

Form: Convex

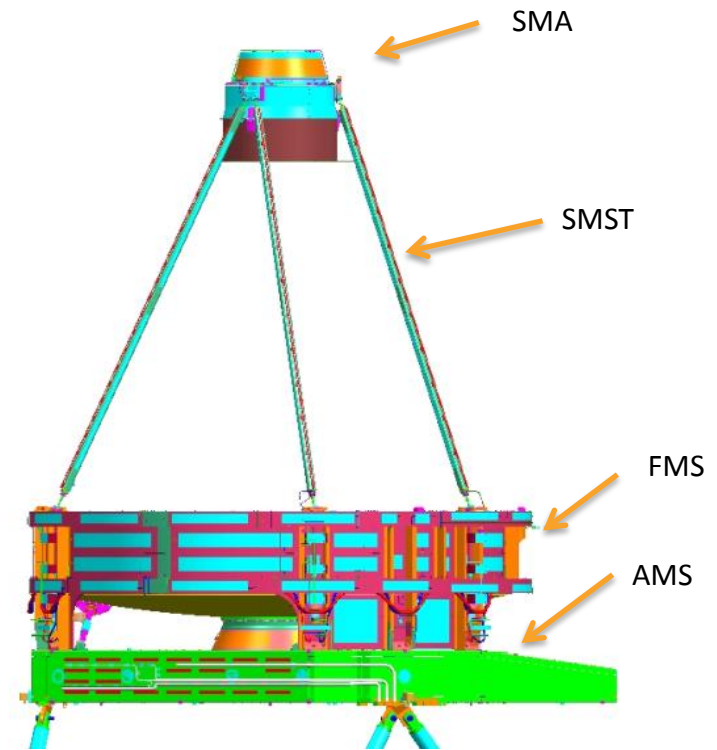
Mirror Coating: Protected Silver





# Telescope Thermal Configuration

- Cold biased design - Outer Barrel Assembly (OBA) serves as a passively cooled radiative enclosure to attenuate environment changes.
- Heaters control telescope: Aft Metering Structure (AMS), Forward Metering Structure (FMS), Secondary Mirror Assembly (SMA), Secondary Mirror Support Tubes (SMST)
  - Minimize radial and diametrical gradients near PMA
  - Independent prime, redundant, and survival heaters
  - Control telemetry for each heater zone
  - Prime & redundant for computer-based control
  - Autonomous hybrid heater controllers (HHC) for survival
  - OBA heater control located on door mechanism only
- MLI on FMS, SMA, OBA OD, SMST surfaces away from PM



## Heater Zones by Region (Prime Side Only)

Heater Location	# of Zones	Capacity (Watts)
AMS	24	102
FMS	21	100
SMST	12	106
SMA	5	25

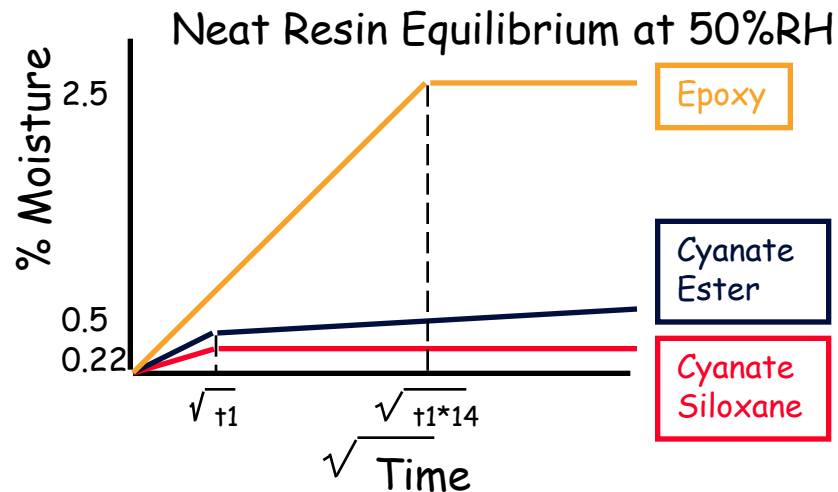


# ITT Exelis State of the Art Material Technology Utilized to Provide Stable Telescope

Hybrid Laminates with low CTE, low CME, and high modulus (*patented*)

- > 0 CTE ( $0.0 \pm 0.1 \mu\text{in/in}^\circ\text{F}$ ) in all inplane directions

Cyanate Siloxane Resin with low moisture uptake (*ITT/Hexcel development*)



Hygro strain  
<  $15 \mu\text{in/in}$

Invar Fittings where required for stability

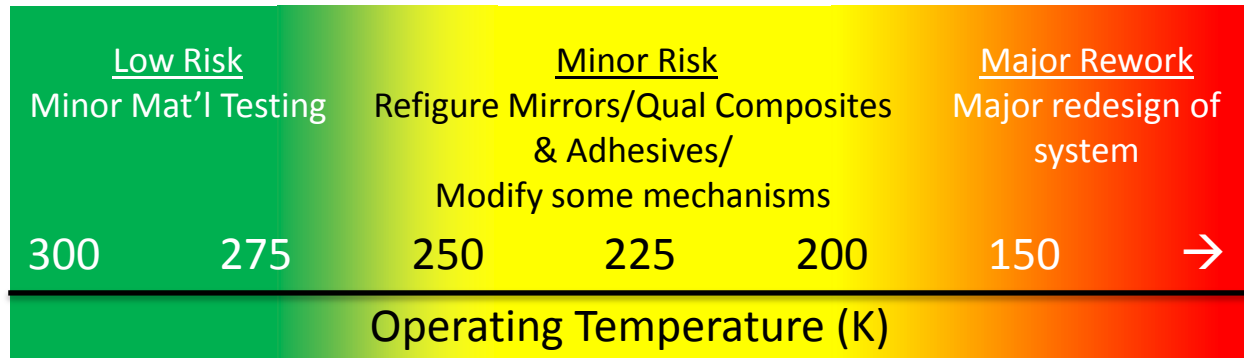
- > CTE: <  $0.4 \mu\text{in/in}^\circ\text{F}$
- > Temporal Stability (Invar growth):  
<  $2 \pm 1 \mu\text{in/in/yr}$





# Thermal Operating Considerations

- Telescope system was designed to operate around 293K (Room Temperature)
  - Does not require requalification for warm launch
- Various material considerations influence using the system at colder temperatures
  - Mirror Materials
    - Corning ULE™ is optimized for room temperature applications
    - ULE™ has been tested at 20K with degraded CTE characteristics
  - Structures
    - Laminate also optimized for room temperature use
    - CTE characteristics degrade slowly so some level of off-nominal conditions would be acceptable
  - Bonding Materials
    - GE RTV-566 used to attach mirrors to mounts would need qualification at off-nominal temperatures
  - Mechanisms
    - Precision mechanisms would be a concern





# Summary

- Telescope system designed for room temperature operation
  - Off optimal thermal configuration is possible with some level of analysis and retest
  - We do not recommend operating temperatures below 200K due to numerous material, electronic, and optical considerations
- Some minor rework on the telescope is very low risk
  - Telescopes were designed to be taken apart and refurbished
  - Ion figuring and recoating would be considered very low risk for example
- Instrument section is the most doubtful of the configuration
  - Aluminum and heavy
  - Designed for a specific instrument accommodation
  - Not a cost driver to replace with a better form factor
- Outer Barrel Assembly is probably shorter than desired for NASA mission
  - Extension and repositioning is low cost and low risk
- Point of Contact

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